



# Standofleet Industry Coating Window Frames.

An Axalta Coating System Brand



**Usage:**

This Technical Information is a paint system recommendation for coating window frames, especially for coating PVC and powder-coated window frames.

**Standofleet Industry Etching Promoter:**

- Soak a lint-free cloth (Sontara cloth) in Standofleet Industry Etching Promoter.
- Wipe off the substrate once only.
- Inaccessible areas can be pretreated by brush, avoid applying too much Adhesion Promoter.
- If the substrate partly dissolves, adhesion to the top coat is optimal.
- The top coat should be applied 5 min. to max. 1 hour after the substrate has been wiped off.

**Standofleet Industry Acryl 100****Topcoat:**

- Standofleet Industry Acryl 100 Topcoat is mixed with 10% Standox 2K Plasticiser before adding hardener.
- For application of the top coat, see TDS of Standofleet Industry Acryl 100 Topcoat.
- The dry film thickness should be 50 - 60 µm.

**Special notes:**

- Apply a thin coat of etching promoter.
- Optimal adhesion only after curing of the paint film, depending on substrate and film thickness according to DIN 53150 and EN ISO 2409.

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## Information

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Axalta Coating Systems Germany GmbH  
Christbusch 45  
D-42285 Wuppertal  
Telefon +49 (0) 202 / 2530 - 0

[www.standox.com](http://www.standox.com)

